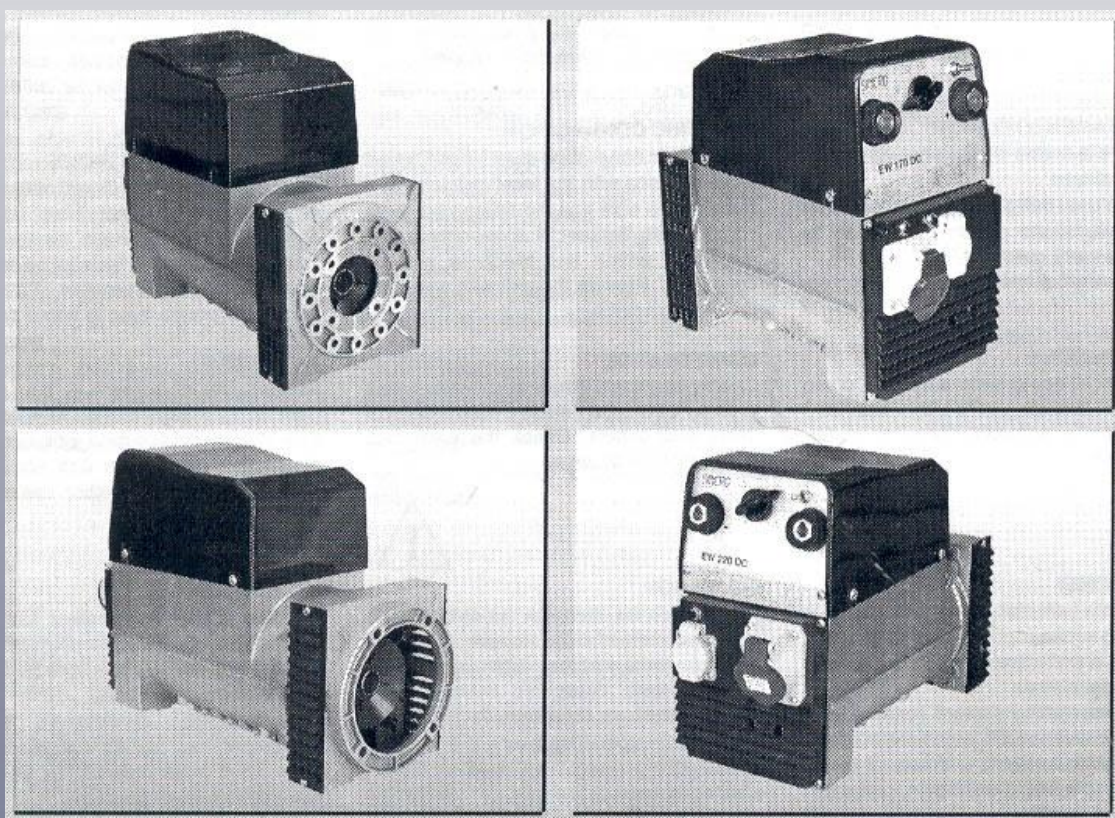
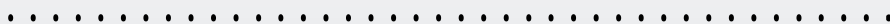




EW-DC



DC, () W-

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60-80° .
- () .

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2.1.

2.2.

2.3.

2.4.

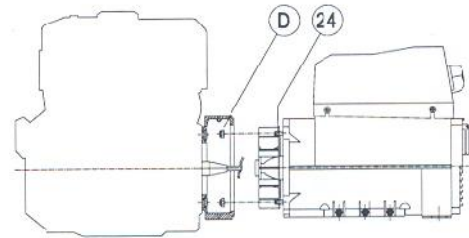
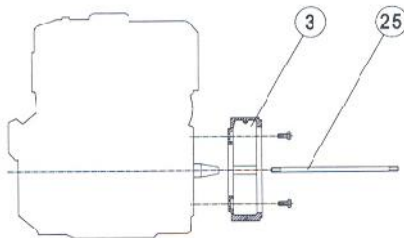
(3)

(25)

4 8 (24) (D). (3)

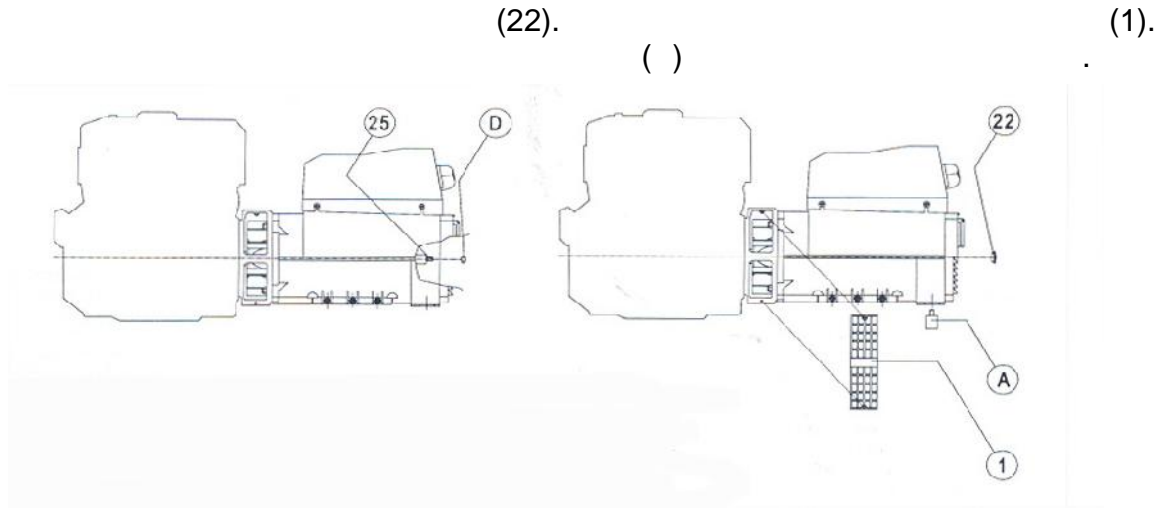
(25) 8 (D).

(D)



2.5.

2.6.



2.7.

(3090-3120 / 50). 3-4%

3.

3.1.

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	5÷10	10÷20
130	25 ²	35 ²
220-240	35 ²	50 ²

3.2.

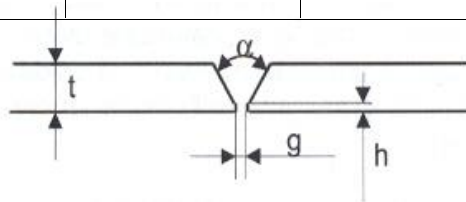
10-12

V- (2)

10-12

2

t	a °	h	g
0-3	0	0	0
3-6	0	0	0-t/2
6-12	60-120	0-1,5	0-2



3.3.

EW-DC

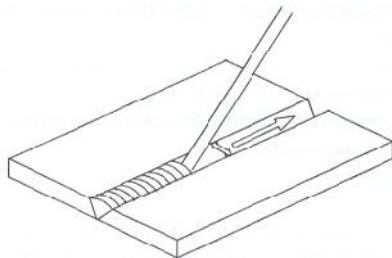
« ».

3.4.

3.5.

« »

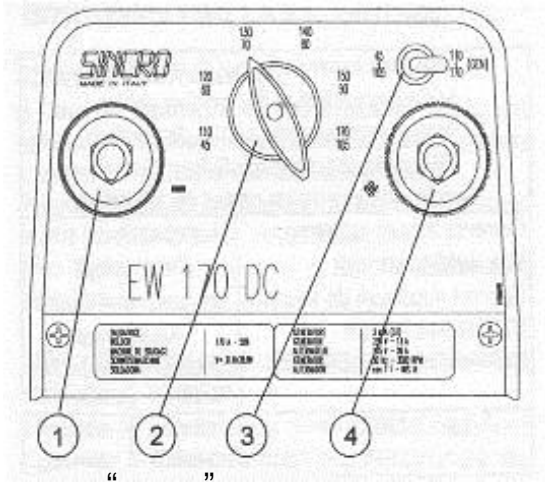
.1.



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4.1.



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4.2.

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“GEN” (

EW200DC).

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“WELD”.

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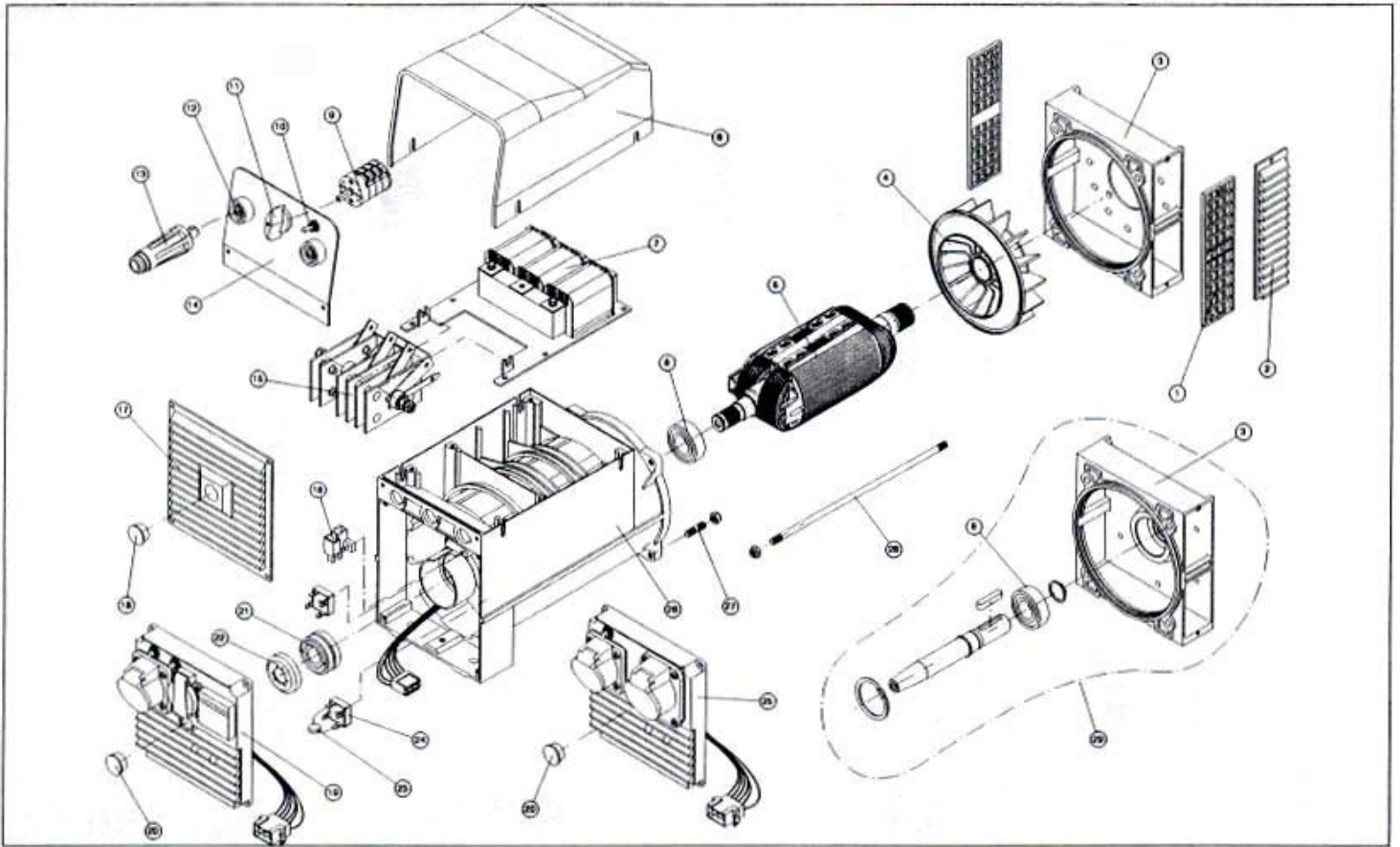
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6.

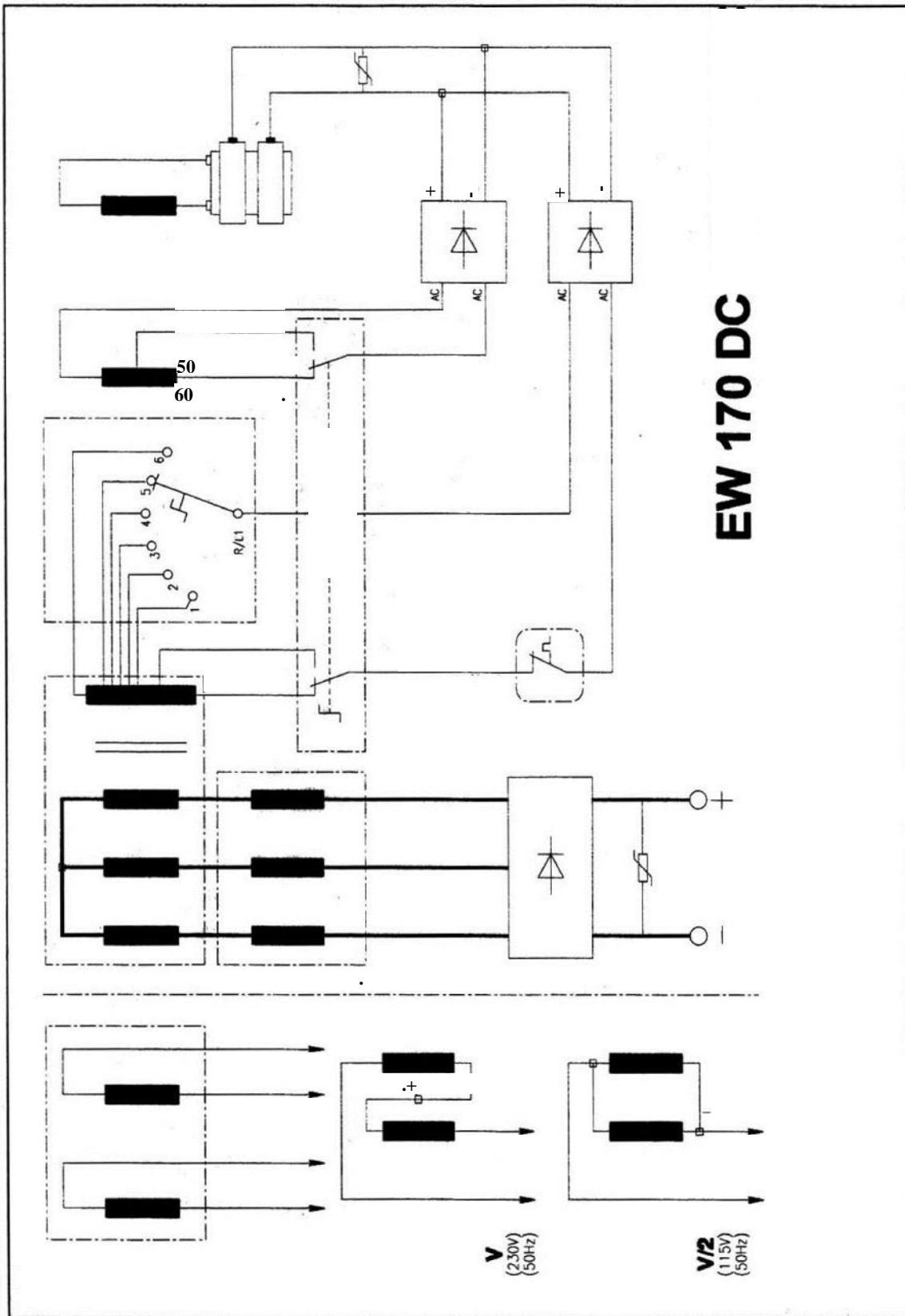
		EW170 DC	EW200 DC	EW220 TDC	EW220 MDC
		3000	3000	3000	3000
					H
		IP21	IP21	IP21	IP21
(IM B35),		34	43	44	44
(DC)	1	45-105A	50-110A	40-100A	40-100A
	2	110-170A	120-200A	100-160A	100-160A
	3	-	-	160-220A	160-220A
		21,8-26,8	22-28	21,6-28,8	21,6-28,8
		170 -50%	170 -60% 200 -35%	170 -60% 220 -35%	170 -60% 220 -35%
3000 / .		7,5 (8,5 . .)	8,5 (11,5 . .)	9 (12,5 . .)	9 (12,5 . .)
				6,5 (S1)	
				400	
(S1)				9,4	
				50	
Cos				1	
		3 (S1)	4 (S1)	3,5 (S1)	5 (S1)
		115-230	115-230	230	115-230
(S1)		26-13	21,7	15,2	43,5-21,7
		50	50	50	50
Cos		1	1	1	1

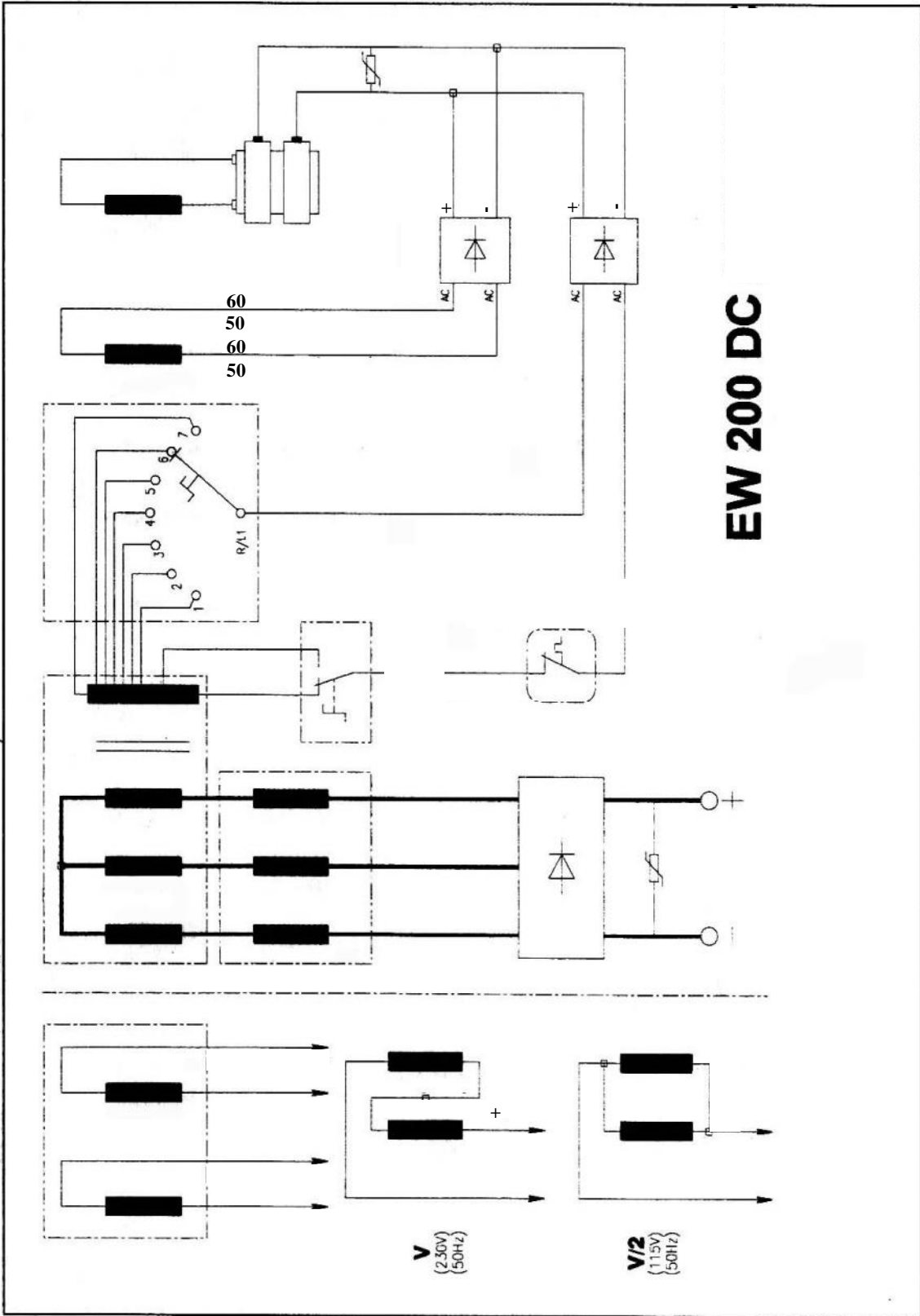
7.

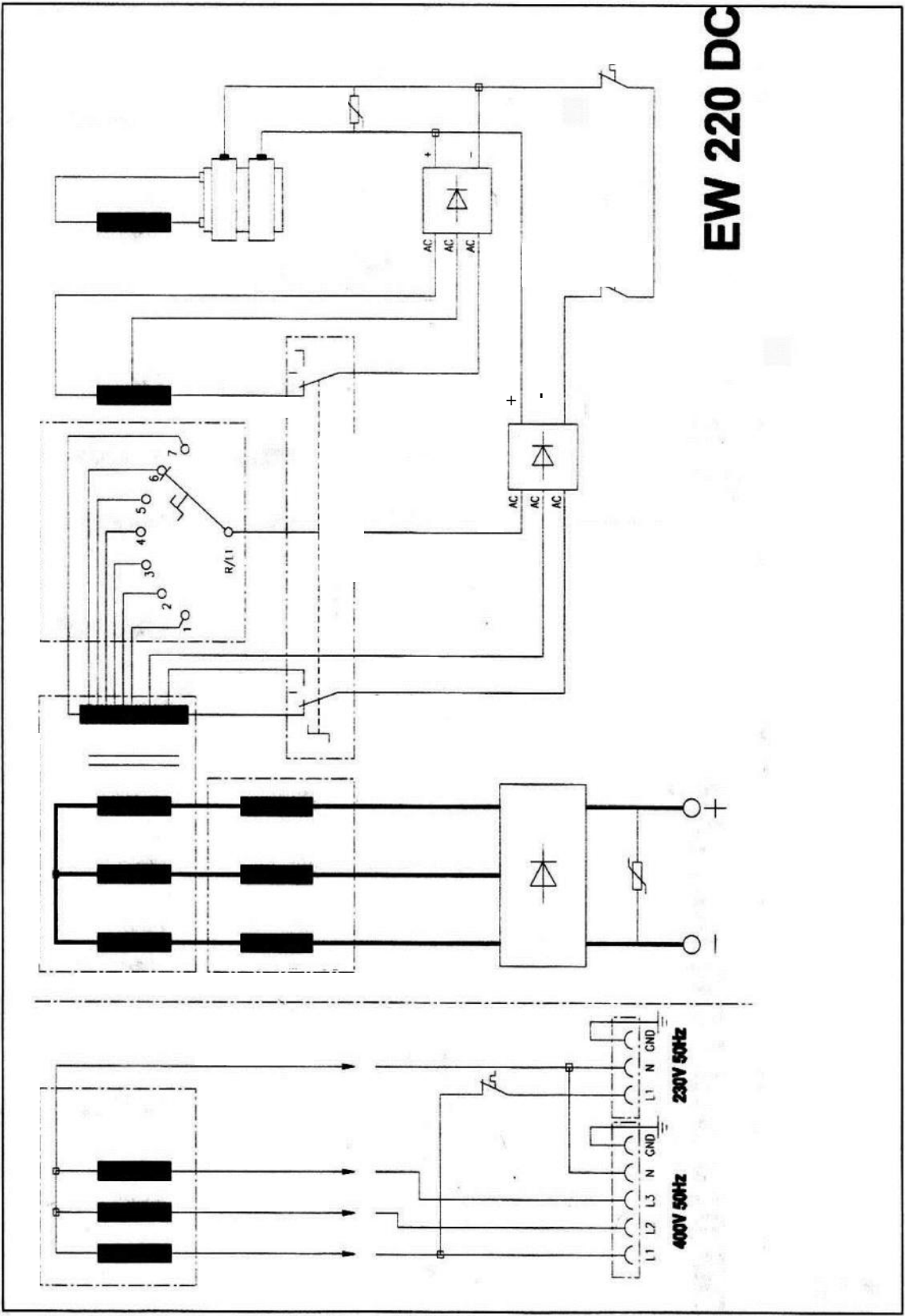


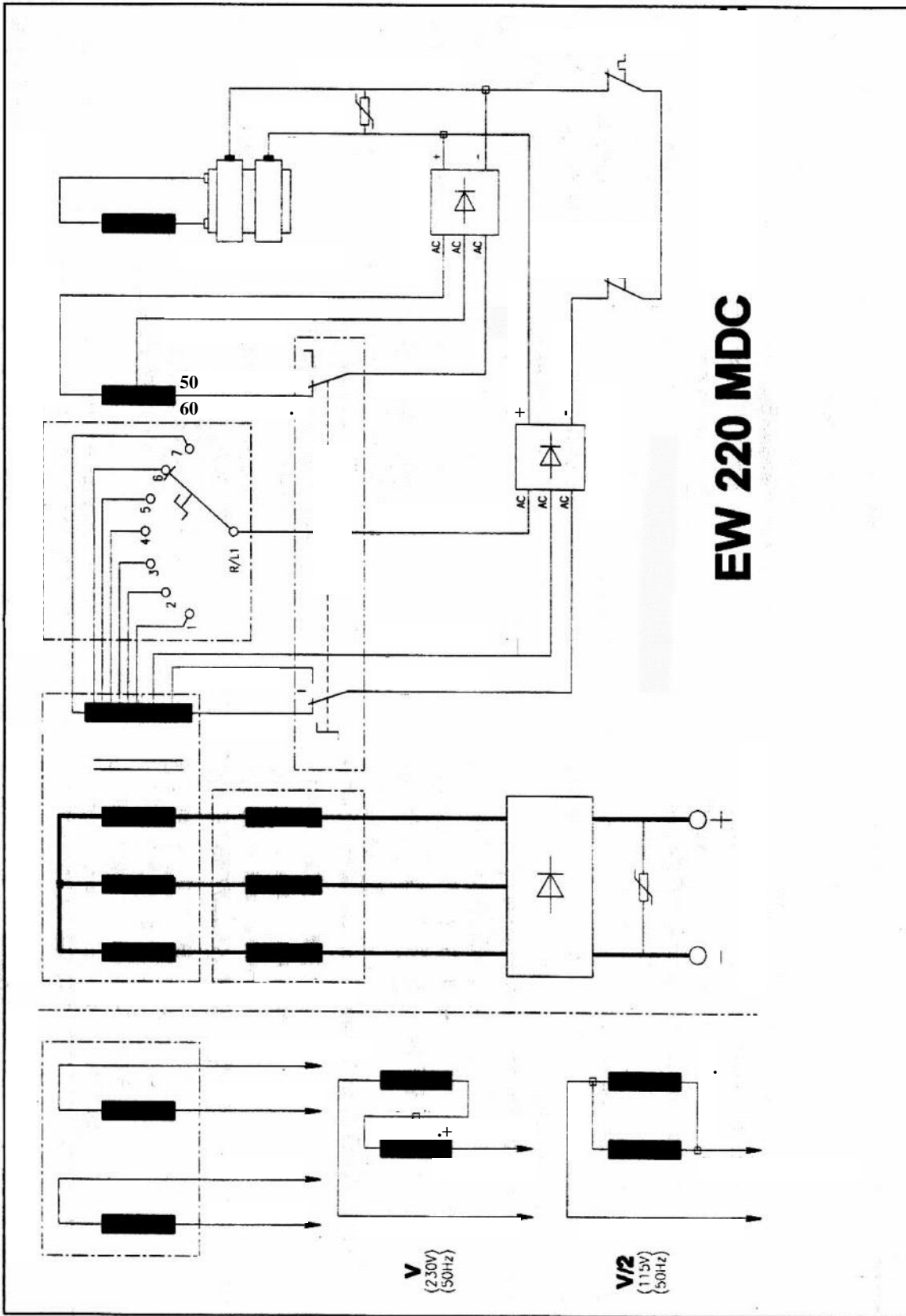
- | | | | | |
|-----|-----|-------------------|-----|---------------|
| 1. | | IP21 | 14. | |
| 2. | | IP23 | 15. | |
| 3. | | IBM 35 J609B | 16. | |
| | | IMB 35 cono 23-30 | 17. | IP23 (GS100T) |
| | | IMB 34 (B3/B14) | 18. | (GS100T/KS) |
| 4. | (| 30) | 19. | « |
| | (| 35) | 20. | » |
| 5. | | | 21. | |
| 6. | | 6205 2RS C3 | 22. | |
| 7. | | | 23. | |
| 8. | | | 24. | |
| | | | 25. | |
| 9. | | (EW170DC) | 26. | |
| | | | 27. | 8 30 |
| 10. | | | 28. | |
| | | | 29. | |
| 11. | | (6-7) | | |
| 12. | 400 | | | |
| 13. | 200 | | | |

8.









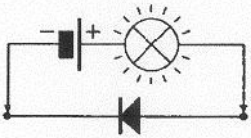
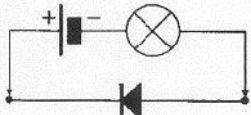
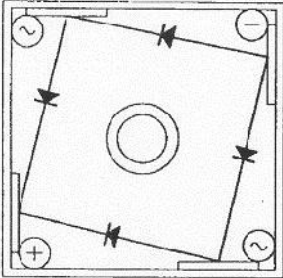
20°					
		EW170DC	EW200DC	EW220TDC	EW220MDC
	"GEN".	1,54 Ω	1,1 Ω	1,0 Ω	0,67 Ω
		30 mΩ	20 mΩ	16,5 mΩ	17 mΩ
	.	0,66 Ω	0,71 Ω	0,52 Ω	0,44 Ω
		16 Ω	20 Ω	20 Ω	20 Ω
	_____:	25 mΩ	14 mΩ	13,5 mΩ	14 mΩ
	_____:	1,58 Ω	1,68 Ω	1,1 Ω	1,1 Ω
	2				

9.

()	<ol style="list-style-type: none"> 1. 2. 3. 4. 5. 	<ol style="list-style-type: none"> 1. 2. 3. 4. 5.
().	<ol style="list-style-type: none"> 1. 2 2. 3. 4. 	<ol style="list-style-type: none"> 1. 2. 3. 4.
().	<ol style="list-style-type: none"> 1. 2 2. 	<ol style="list-style-type: none"> 1. 2.
,	<ol style="list-style-type: none"> 1. 2. 3. 	<ol style="list-style-type: none"> 1. 2. 3.
	<ol style="list-style-type: none"> 1. 2. 	<ol style="list-style-type: none"> 1. 2.

	1. 2.	1. 2.
	1. 2.	1. 2.

10.



11.

. W-DC :

CEI EN 60034-1 (CEI 2-3 – NF 51.100 – VDE 0530 – BS 4999-5000)
CEI EN 60204-1 (CEI 44-5)
EN 292-1, 292-2
EN60974-1 (IEC974-1)

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1. « »
2. 19.02.73 (72.23); 89/336 93/68 .

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EN 55011 (CEI 110-6)
EN 50081-1 (CEI 110-7)
EN 50082-1 (CEI 110-8)
EN 50299